

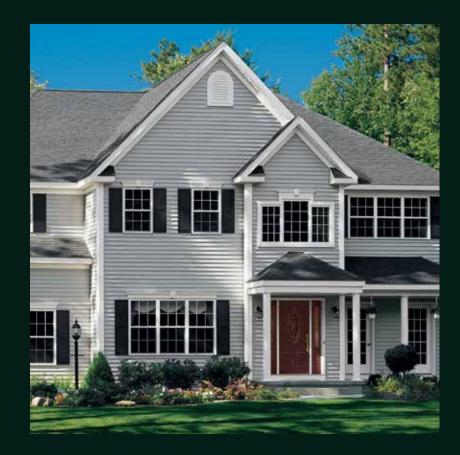
BUILT IN THE TRADITION OF SUPERB QUALITY AND STYLE

LIFETIME LIMITED WARRANTY PROTECTION

Signature Series vinyl siding, soffit and accessories are backed by a lifetime limited, non-prorated, transferable warranty – further assurance of excellent quality and value. Our shakes and scallops are backed by a lifetime limited warranty. For complete warranty information, including limitations, please see a printed copy of the product warranty.









124 E. 18th Street, Milan, IL 61264 tel. 800.322.0503 • fax 309.787.5050 AcriCompany.com

†Nominal.

'Source: "Today's Vinyl Siding: Verifiably Green," January 2013. BEES Online, National Institute of Standards and Technology; ws680.nist.gov/Bees; October 2012.

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Signature Series Siding – Manufactured Exclusively for The Acri Company by AMI





FROM OUR HOME TO YOURS

The words "family" and "home" have held a special place at Acri since our start in founder Chuck Acri's basement nearly 50 years ago. Our commitment to quality products, excellent craftsmanship and total customer satisfaction has remained the cornerstone of our family business as we grew into one of the top remodeling companies in the nation.

With our headquarters located in Milan, Illinois (Quad Cities), The Acri Company now proudly serves the tri-state area of Iowa, Illinois and Wisconsin. Our knowledgeable and friendly team is ready to help with your next home improvement project, ensuring a positive experience with excellent results.

- Siding
- Replacement Windows
- Roofing and Rainware
- Decking
- Sunrooms/Four-Season Rooms
- Exterior Entry and Patio Door Systems
- Kitchen and Bathroom Remodeling
- Laminate/Wood Flooring







Beauty, durability and maintenance freedom expertly come together in our Signature Series siding. Each distinctive panel in this collection ensures an exceptional finish for your home, while adding your personal touch with custom-crafted appeal.

BUILT FOR ENDURING QUALITY

Weathertight protection is paramount when it comes to the exterior of your home. Durable and dent-resistant, Signature Series siding is built to withstand challenging weather, including pounding rain, harsh winds and extreme temperatures. The vinyl panels are solid color through and through, so they won't chip, flake and blister like painted surfaces. And unlike wood, vinyl siding won't rot and warp due to moisture. Your home will keep its fresh-looking appearance season after season, year after year.

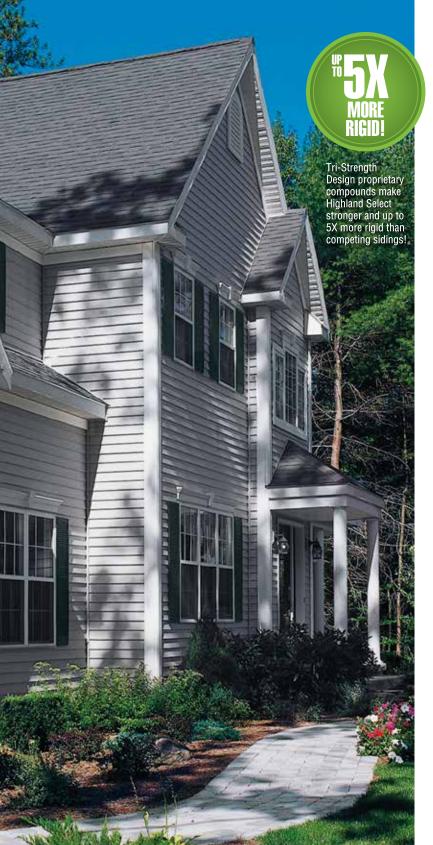
EASY CARE, EASY CLEAN

The classic elegance of a freshly painted wood finish – but without the upkeep! That's the true beauty of Signature Series siding. There's no need for dangerous ladders or time-consuming maintenance. Just simply rinse with a garden hose to remove most airborne dust and dirt and restore the like-new beauty.

VALUE-ADDED INVESTMENT

Like many people, your home may be your single most important investment, so it's wise to preserve its appearance and value. Signature Series siding will create a beautiful, easy-care exterior with enhanced curb appeal. And in today's resale market, an attractive, low-maintenance finish can help increase the value of your home.





HIGHLAND SELECT ULTRA-PREMIUM VINYL SIDING

THE DISTINCTION IS IN THE DETAILS

Highland Select achieves the top tier of "must haves" in a home exterior – beauty, durability and simple upkeep. The extra-thick vinyl construction delivers superior protection, while the careful attention to artistic detail recreates the look and feel of genuine wood, but without the maintenance. A versatile selection of colors and profiles makes it easy to give your home a style all its own.

RICHER, DARKER COLORS STAY TRUE

Our luxurious, darker siding colors are specially formulated to stay beautiful and true – thanks to ChromaTrue® fade-defying technology. This advanced copolymer compound fortifies the siding with superior color retention and protection from the elements, including intense sun and heat, pounding rain, saltwater and chemicals. ChromaTrue also creates a highly weatherable finish that stands up strong to dings and abrasions.

Featuring richer, darker colors fortified with ChromaTrue technology, the Signature Series Siding Collection carries a lifetime limited warranty against fading. See printed warranty for details.

HIGHLAND SELECT XL

LONGER LENGTH, SMOOTHER FINISH

With Highland Select XL, you can create a markedly refined appearance for your home with fewer overlaps or "seams" in the exterior. The extended 16'8" length is almost 40% longer than standard 12' siding, resulting in a beautifully uniform finish with uninterrupted shadow lines.

BEST-IN-CLASS PERFORMANCE AND APPEARANCE

Extra-Heavy Wall Thickness Ultra-premium .046" panel thickness[†] provides superior rigidity, ensuring straight, smooth walls.

Double-Strength Nailing Hem – Heavy-duty, full-roll nail hem for extra-strong wall attachment.

Interlocking Panel System Interlocking design enhances rigidity and secures panels firmly together.

Built Hurricane-Tough!

Tested in independent laboratories to withstand winds up to Category 5 Hurricane rating.

Natural Wood-Like Appearance _____ The elegant low-gloss finish and subtle texture recreate the solid look and feel of genuine wood.

Superior Panel Projection -

Full 3/4" lap height creates a deeper dimensional look and enhanced shadow lines for refined quality and aesthetic appeal.

Standard Length

Highland Select XL 16'8"

Classic Colors

Glacier White	Antique Parchment
Natural Linen	Platinum Gray
Cape Cod Gray	Mystic Blue
Coastal Sage	Juniper Ridge
Adobe Cream	Maple
Mantaun Cand	Vintere Wieker
Monterey Sand	Vintage Wicker
Tuscan Clay	
Architectural Colors	
Fired Brick*	Canyon Drift*
Flagship Brown*	Deep Espresso*
Rustic Timber*	Mountain Fern*
Deep Moss*	Harbor Blue*
Midnight Blue*	Laguna Blue*
Riveria Dusk*	Storm*
Sterling Gray*	Ageless Slate*
Charcoal Smoke* *Not available in matte finish.	Cast Iron*

Double 4-1/2" Clapboard is available with a richly detailed oak grain texture or matte finish. Double 4-1/2" Dutch Lap is available in a deep oak grain texture only.

SIGNATURE SERIES BOARD & BATTEN



This powerfully built profile captures your attention with its masterfully crafted design. Equally important are the structural upgrades and artistic detail that make Signature Series Board & Batten an excellent selection for your home.

HISTORICAL CHARM WITH MODERN PRACTICALITY

Our Board & Batten siding beautifully replicates craftsmanship from centuries ago, when roughsawn planks were installed vertically on a home and reinforced with a narrow strip of wood – a batten – over each joint. The unique design was strong and protective, while also creating an attractive style that would stand the test of time.



Extra-Strong Panel Construction Heavy-duty .048" panel thickness† is up to 20% thicker than other premium sidings and is 25% thicker than most standard panels.

Historic Profile Detail The handsome 7" profile design stays true to its origin, featuring a 5-1/2" board and a 1-1/2" wide batten strip for authentic appeal.

Added Dimension The raised batten strip projects 1/2" above the board face, creating added depth and visual interest whether installed as a whole-house exterior or as an accent siding for gables or other architectural elements.

Light Roughsawn Texture The low-gloss finish and light roughsawn texture convey the traditional beauty of freshly painted wood.

Classic Colors	
Glacier White	Antique Parchment
Natural Linen	Platinum Gray
Cape Cod Gray	Mystic Blue
Coastal Sage	Juniper Ridge
Maple	Monterey Sand
Vintage Wicker	Tuscan Clay

Architectural Colors

Fired Brick	Canyon Drift
Flagship Brown	Deep Espresso
Rustic Timber	Mountain Fern
Deep Moss	Harbor Blue
Midnight Blue	Laguna Blue
Riveria Dusk	Storm
Sterling Gray	Ageless Slate
Charcoal Smoke	Cast Iron

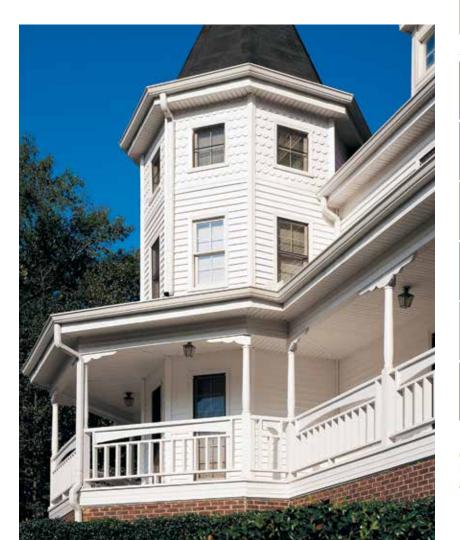
KINGSTON

Kingston siding effortlessly merges beauty, durability and affordability in a quality-crafted home exterior. With a wide array of colors and profile designs, you'll have everything you need to give your home a striking appearance while protecting it with a weathertight shield.

A PREMIER CHOICE FOR PERFORMANCE, QUALITY AND VALUE

The inviting ambiance of our Kingston siding will impart a generous measure of character and style to your home. With a subtle woodgrain texture, attractive shadow lines and low-gloss finish, Kingston replicates the classic elegance of freshly painted wood siding, but without the upkeep.

And while the beauty and affordability of Kingston make it a popular choice, you'll also appreciate the exceptional performance. Kingston's impressive construction features a strong .044" panel thickness⁺ and an advanced lock design for superior rigidity and straight, smooth walls. The strengthened lock provides superior holding power and secures the panels tight on the wall, even in extreme winds.



Classic Colors

Glacier White	Antique Parchment
Natural Linen	Platinum Gray
Cape Cod Gray	Mystic Blue
Coastal Sage	Juniper Ridge
Adobe Cream	Maple
Monterey Sand	Vintage Wicker
Tuscan Clav	

Architectural Colors

Fired Brick	Canyon Drift
Flagship Brown	Mountain Fern
Deep Moss	Harbor Blue
Midnight Blue	Storm
Sterling Gray	Ageless Slate
Charcoal Smoke	

Choose from Double 4" Clapboard, Double 4" Dutch Lap, Double 5" Clapboard and Double 5" Dutch Lap profiles.

SIGNATURE SERIES T3

QUALITY VINYL SIDING

PATRIOT VINYL SIDING

With its sleek profile design, our Signature Series T3 siding offers a refreshing departure from wider plank sidings. The clean-lined triple 3" exposure and bold shadow lines deliver refined quality and style in a powerfully protective home exterior.

REFRESHING ARCHITECTURAL APPEAL

A collaboration of style and strength, our Signature Series T3 is performance-engineered for enduring quality. The heavy-duty construction incorporates a 1/2" panel projection and a rolled nail hem for increased rigidity.

The reinforced design also provides secure wall attachment built to withstand extreme winds and harsh weather. Your home will be wrapped in a strong and durable shield that's virtually maintenance-free.

TECH AND SPECS

- Triple 3" exposure
- Natural cedargrain texture
- Rolled nail hem
- .042" panel thickness*
- 14 classic colors; 7 architectural colors



The 1/2" panel

with strong

shadow lines.

projection adds

greater dimension

Signature Series T3 features a rolled nail hem for extra-strong wall attachment.

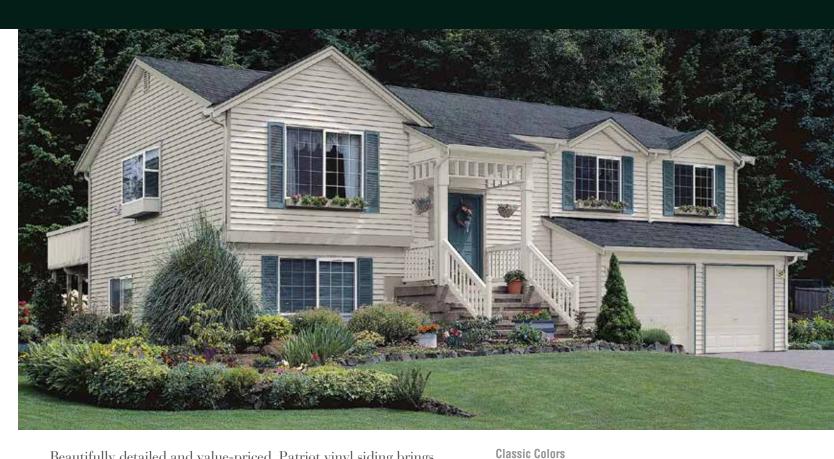
Triple 3'



Classic Colors	
Glacier White	Antique Parchment
Natural Linen	Platinum Gray
Cape Cod Gray	Mystic Blue
Coastal Sage	Juniper Ridge
Adobe Cream	Maple
Monterey Sand	Canyon Clay
Vintage Wicker	Tuscan Clay

Architectural Colors

Canyon Drift	Mountain Fern
Harbor Blue	Storm
Sterling Gray	Ageless Slate
Charcoal Smoke	



Beautifully detailed and value-priced, Patriot vinyl siding brings subtle elegance to the forefront. The natural cedargrain texture and low-gloss finish of this quality-crafted exterior will complement a wide variety of architecture, from modern to rustic.

QUALITY-CRAFTED AND VALUE-PRICED

Our Patriot siding takes the lead with simple style, carefree upkeep and everyday affordability. The traditional profile designs in Clapboard and Dutch Lap feature the universal appeal of freshly painted wood siding but in a durable vinyl construction. Featuring solid color through and through, Patriot never needs to be painted. Your home will have an attractive exterior that's built to last.

TECH AND SPECS

- Natural cedargrain texture
- Rolled nail hem
- .040" panel thickness[†]
- 14 classic colors; 2 architectural color



Double 4-1/2" Clapboard

Glacier White	Antique Parchment
Natural Linen	Distinum Crav
Natural Linen	Platinum Gray
Cape Cod Gray	Mystic Blue
Coastal Sage	Juniper Ridge
Adobe Cream	Maple
Monterey Sand	Canyon Clay
Vintago Wiekor	
Vintage Wicker	Tuscan Clay
Architectural Colors	

rling Gray

INSULATED SIDING SYSTEMS

Not only can a new siding beautify and protect your home, it can help reduce your annual energy costs. Our Insulated Siding Systems combine a premium vinyl panel with high-performance EPS (expanded polystyrene) rigid foam insulation to achieve maximum energy efficiency.

YEAR-ROUND COMFORT FOR YOUR HOME

A key step in reducing your annual energy costs is to protect your home from energy loss. Insulated siding provides a powerful layer of thermal protection - keeping your home warmer in the winter and cooler in the summer with less energy usage.

Our Insulated Siding Systems feature a patented, contoured foam insulation that eliminates voids behind the siding where energy loss can occur. The insulation fits snugly to the siding panel to create a highly effective thermal barrier against the transfer of hot and cold air. It also fortifies the siding with rigidity and strength for superior resistance to impact damage and destructive weather.

- Reduces heating and cooling energy usage by preventing energy loss
- Creates a more balanced indoor climate
- Provides excellent resistance to impact and hail damage
- Enhances resale value with energy efficiency, easy upkeep and aesthetic appeal

SAFEGUARD YOUR HOME AGAINST THERMAL BRIDGING

You may not realize it, but the wood frame studs in your home can be a conduit for energy loss. Studs comprise roughly 25% of the wall surface of an average



Without insulation, valuable With insulation, pathways fo energy escapes through the energy loss are sealed off to sides of your home.

prevent energy loss year-round.

home and typically are not insulated. This allows energy to escape in a process known as "thermal bridging," which reduces the energy efficiency of the entire wall. Our Insulated Siding System helps prevent this energy leak by covering the studs with an effective thermal shield.

INTEGRATED BEAUTY AND ENERGY SAVINGS

Our Insulated Siding System provides a valuable building envelope of superior quality and energy efficiency. Choose Highland Select, Highland Select XL, Kingston or Patriot siding to design the optimal solution for your home.





Precision-fit insulation eliminates voids behind the siding, creating a strong and energy-efficient wall system.

Energy-Saving Insulation

Custom-contoured insulation provides a highly effective thermal barrier against energy loss.

Increased Impact Resistance

Superior strength with up to 400% more impact resistance than hollow-back siding; resists denting from hail and other impact.

Beautifully Uniform Appearance Enhanced structural integrity ensures crisp. smooth walls.

Resists Mold Growth

EPS insulation provides a "breathable" layer that allows moisture vapor to escape to the outside, not get trapped inside where it can lead to mold or mildew.

Softens Outside Noise

Integrated panel and high-density, rigid foam insulation provide an effective barrier against outside noise.

Naturally Pest Resistant

Nontoxic mineral additive discourages pests from nesting behind the siding; safe for humans, pets and the environment



GREENER CHOICES FOR A BRIGHTER WORLD

Now more than ever, homeowners are "building green" with products that leave a smaller environmental footprint. As a sustainable and recyclable product, vinyl siding is a positive choice for protecting the planet today and for future generations. Vinyl siding helps conserve cedar and other wood often used for building materials and is rated better than brick and fiber cement for overall environmental impact, according to Building for Environmental and Economic Sustainability (BEES) studies.¹

As well, vinyl siding never needs to be painted and can be cleaned with mild soap and water, which helps ensure that it does not release harmful solvents into the environment. Vinyl siding also has a modest energy use in manufacturing and reduced transportation impact due to its lighter weight, which contributes significantly less to global warming than many other siding products.¹

Insulated vinyl siding adds an extra bonus by preventing energy loss and reducing fuel consumption for heating and cooling homes – another great way to protect the earth!

VINYL SOFFIT SYSTEMS

The soffit system in your home not only protects the eaves, gables and rooflines with a beautiful and durable finish, it provides essential ventilation to help eliminate moisture from the roof structure.

HIGHLAND SELECT

Highland Select Premium Vinyl Soffit delivers best-in-class beauty, durability and strength in a triple 3-1/3" profile design. The quality distinction begins with the custom-milled appearance and gently rounded "board" edges. The visual appeal is further enhanced with a finely textured matte finish that replicates the look and feel of painted wood with deep, realistic shadow lines.

The refined design also features recessed ventilation openings hidden in the grooves of the soffit panels for upscale elegance, while also allowing airflow to keep attics cool and dry.

- Proprietary compound provides exceptional rigidity and resistance to high winds.
- Ultra-premium, durable construction; panels won't rot, warp, shrink or swell from humidity or moisture.
- Specially formulated to prevent ultraviolet and heat degradation, despite exposure to intense sun and heat.
- Fortified with impact modifiers for superior strength and resistance to impact and denting.

Triple 3-1/3"

• Fade-defying color technology ensures the beautiful colors stay true; never needs to be painted. Triple 3-1/3" Vented

Solid Soffit/Vertical Siding

HIGHLAND SELECT

The vintage charm of authentic wood bead board is recreated in our Highland Select Beaded Soffit. A gracefully rounded bead and architecturally correct 2-1/2" exposure masterfully merge historical, handcrafted elegance with a strong and durable premium vinyl construction. Design distinctions also feature a finely textured matte finish and vent slots hidden

Triple 2-1/2" Vented Soffit

in recessed grooves to allow ample ventilation without compromising the upscale appearance.



Classic Colors

Glacier White	Antique Parchment
Natural Linen	Platinum Gray
Cape Cod Gray	Mystic Blue
Coastal Sage	Juniper Ridge
oodstal oage	Jumper Mage
Adobe Cream	Maple
Monterey Sand	Vintage Wicker
Tuscan Clav	



*Soffit use only.

Highland Select Beaded Soffit is available in Glacier White, Antique Parchment, Juniper Ridge, Monterey Sand, Vintage Wicker and Tuscan Clay only.

MAKE A STATEMENT OF STYLE WITH SHAKES AND SCALLOPS

Each panel in our shakes and scallops collection is distinguished by its versatility and impeccable attention to detail. From the first glance, this specialty siding conveys a truly welcoming ambiance – gently blending natural beauty with modern practicality and easy upkeep. Whether used as an architectural accent or whole-house exterior, specialty sidings will lend the perfect touch of character and charm to your home.





TRIM AND ACCESSORIES

Dress up windows, doors, corners, gable ends and rooflines with our versatile selection of decorative exterior accents. Designed to capture the look of handcrafted trim, this collection of engineered components will beautify your home from every angle.

Classic Colors

Glacier White	Antique Parchment	Natural Linen
Platinum Gray	Cape Cod Gray	Mystic Blue
Coastal Sage	Juniper Ridge	Adobe Cream
Maple	Monterey Sand	Canyon Clay
Vintage Wicker	Tuscan Clay	
Architectural Colors		

Fired Brick	Canyon Drift	Flagship Brown
Deep Espresso	Rustic Timber	Mountain Fern
Deep Moss	Harbor Blue	Midnight Blue
Laguna Blue	Riviera Dusk	Storm
Sterling Gray	Ageless Slate	Charcoal Smoke

Cast Iron

All colors may not be available in all markets. See your representative for details.



HUES IN HARMONY



CONTRASTING COLORS

From cool, tranquil colors to bold architectural hues, color is one of the easiest ways to transform the appearance of your home and increase its curb appeal. With just the right inspiration of color and style, your vision will come to life in perfect detail.

As a first step in this exciting process, stand back and take fresh "first look" at your home. The color of your roof can affect the overall appearance, so start there and work your way down to the siding, windows, front door, shutters and trim. You'll also want to consider your landscape, as well as your next-door neighbors' homes, to see if they affect your color scheme.

A FEW QUICK TIPS:

- shutters

For increased curb appeal, pay careful attention to decorative elements and trim. These accent areas are an ideal way to showcase the architectural beauty of your home.

MONOCHROMATIC COLORS



in matching hues can create the impression of a larger home.

All in the Family Moncromatic color schemes with siding, trim and windows The Art of the Mix Contrasting color schemes that combine bold hues and subtle shades inspire artistry and detail by emphasizing architectural elements.



Plays Well With Others A neutral color such as Platinum Gray or Natural Linen will take on a warm or cool appearance depending on the accent colors selected to go with it.

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• Rule of thumb: use 3 – 6 colors, depending on the siding and trim • If you choose to use 2 siding colors on the same home, use the darker shade on the bottom • 1 trim color and 1 accent color for features such as doors and

• Mix siding with shakes, scallops or stone veneer for custom appeal



Center Stage From the backdrop color of the siding to the accent areas of molding and trim, rich and luxurious architectural colors can achieve everything from a simple design to a dramatic style.